

Concrete Mixture Analysis Worksheet

Project Name: Miscellaneous Mix Designs
 Client Name: Daytona Redi Mix
 MDOT Project #: Various
 Maximum Aggregate Size (inches): 1.5

Date: 9/3/2024
 CT Project #: 230408
 Mix ID #: 4500HP (Slag - Mid-Range)

MATERIALS				
Type	Source	Class	Spec. Grav.	F/T Dialation
Coarse	Manitoulin (MDOT 95-0005CA)	6AA	2.82	0.001
Intermediate	Port Inland (MDOT 74-0005CA)	26A	2.68	0.036
			1.00	
Fine	Krake-Measel (MDOT 44-0051SG)	2NS	2.68	
Cement	Ash Grove - Missisauga	Type II	3.10	
GGBFS	Ash Grove - Detroit	100	2.91	
ADMIXTURES				
Type	Supplier	Dosage (oz/cwt)		
SA-50	MAPEI	0.8		
Dynamon SX	MAPEI	5		

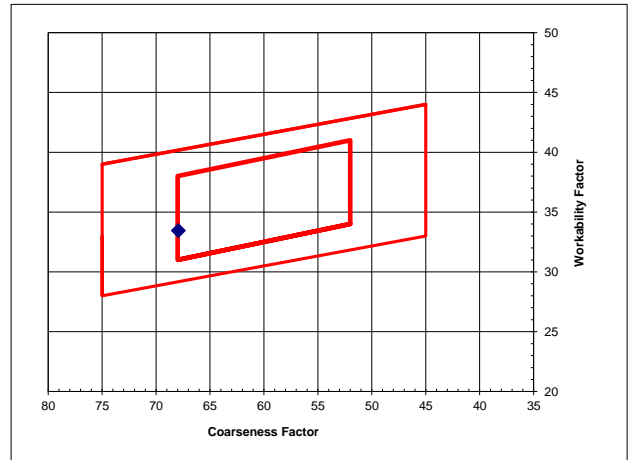
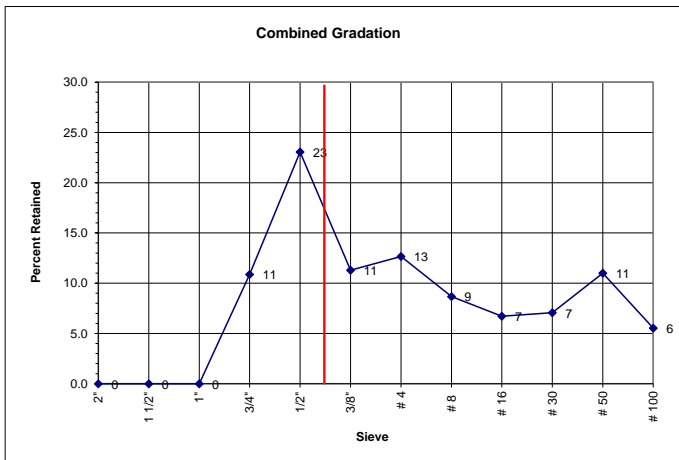
PROPORTIONS (SSD)				
Type	Wt. lbs.	Sp. Grav.	Vol. ft ³	% Vol.
Cement	423	3.1	2.19	
GGBFS	141	2.91	0.78	
Coarse	1870	2.82	10.63	57.20
Intermediate	110	2.68	0.66	3.54
		1.00	0.00	0.00
Fine	1220	2.68	7.30	39.26
Water	237	1	3.80	
Air, %	6.5		1.76	
				27.10
Total Cementitious:		564	lbs. or	6.0 bag
Water/Cement Ratio:		0.44		
Percent Cementitious Replacement:		25%		

SSD wt., lbs	GRADATIONS								Gradation Date: <u>9/3/2024</u>			
	Coarse		Intermediate		0		Fine		Total % Passing	% Cumm. Retained	Retained Sieve, %	Retained Spec. %
	% Pass	% Mix	% Pass	% Mix	% Pass	% Mix	% Pass	% Mix				
Abs. Volume	10.63	0.66	0.00	7.30								
Aggregate % Vol.	57.2	3.5	0.0	39.3								
Sieves	% Pass	% Mix	% Pass	% Mix	% Pass	% Mix	% Pass	% Mix	Total % Passing	% Cumm. Retained	Retained Sieve, %	Retained Spec. %
2"	100	57.2	100	3.5	0.0	100	39.3	100.0	0.0	0.0		
1 1/2"	100	57.2	100	3.5	0.0	100	39.3	100.0	0.0	0.0		
1"	100	57.2	100	3.5	0.0	100	39.3	100.0	0.0	0.0		
3/4"	81	46.3	100	3.5	0.0	100	39.3	89.1	10.9	10.87		
1/2"	41	23.5	95	3.4	0.0	100	39.3	66.1	33.9	23.1		
3/8"	22	12.6	83	2.9	0.0	100	39.3	54.8	45.2	11.3		
# 4	5	2.9	22	0.8	0.0	98	38.5	42.1	57.9	12.7		
# 8	2	1.1	3	0.1	0.0	82	32.2	33.4	66.6	8.7		
# 16	2	1.1	2	0.1	0.0	65	25.5	26.7	73.3	6.7		
# 30	2	1.1	2	0.1	0.0	47	18.5	19.7	80.3	7.1		
# 50	2	1.1	2	0.1	0.0	19	7.5	8.7	91.3	11.0		
# 100	2	1.1	1	0.0	0.0	5	2.0	3.1	96.9	5.5		
# 200	2	0.9	1	0.0	0.0	2	0.8	1.7	98.3	1.5		

Fine Aggregate Fineness Modulus: 2.84 FM

Coarseness Factor (x-axis): 68
 ((cumm. Ret 3/8 / cumm. Ret #8) x 100)

Workability Factor (y-axis): 33
 (Pass #8 + Adjustment Factor)



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